

# **SG – Low Spiral Taps**

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## Features:

- Exclusively Made of Specialty High Speed Steel (HSSE Material)
- Designed Specially for Tapping into Pre-Hardened Die Steels, Die-Steel (25-40 HRC)
- Low Spiral Design with SG (Multi-Layer TiCN) Coating

## Work Materials:

- Die Steels, Mold Steels, Pre-Hardened Steels.



### List No.6959



Modified Bottoming Style 2 1/2 to 3 Thread Lead  
SG Coating

### List No.6958 Metric Sizes



Modified Bottoming Style 2 1/2 to 3 Thread Lead  
SG Coating

# SG – Low Spiral Tap

## Features:

- **Premium Cobalt/Vanadium HSS:**  
The Uniform Mixture of Cobalt and Vanadium for Greater Resistance to Heat and Abrasion
- **Designed Specially for Tapping into Pre-Hardened Die Steels, Die-Steel (25-40 HRC)**
- **15° Helix Angle for Easy Chip Flow and to Maintain Strength of the Cutting Edge**
- **Low Helix Taps ensure Smooth Cutting in Hardened Materials and it Increases the Tap Life**



**List No.6959**



Modified Bottoming Style 2 1/2 to 3 Thread Lead  
SG Coating

**List No.6958** Metric Sizes



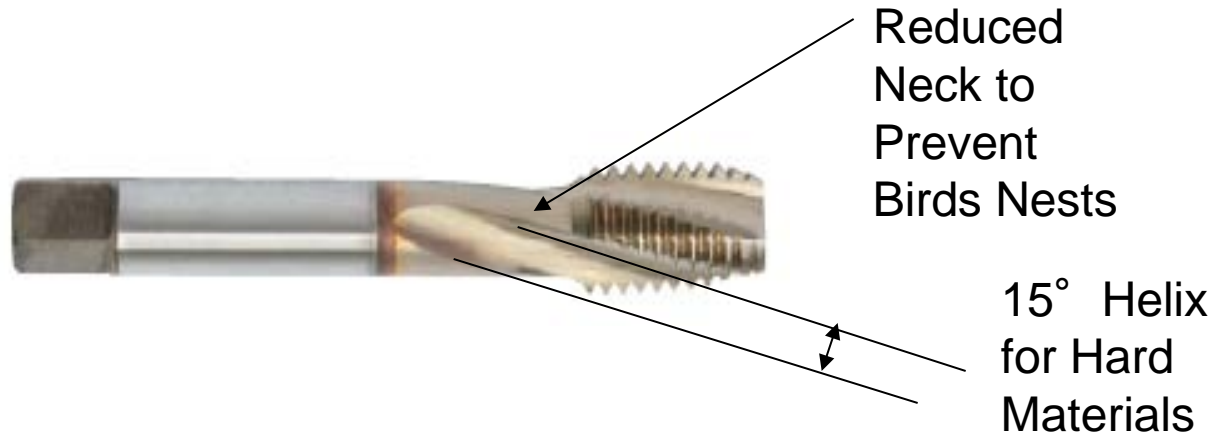
Modified Bottoming Style 2 1/2 to 3 Thread Lead  
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## SG – Low Spiral Tap

- **TICN Coating is used for Enhance Abrasion Resistance**
- **TICN is Tough and has a Small Coefficient of Friction**

### Work Materials:

- **Die Steels, Mold Steels, and Pre-Hardened Steels**



**Thank You**